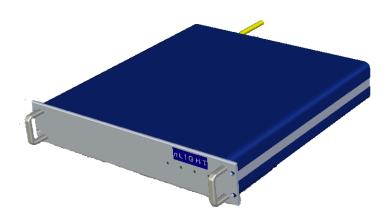
n L I G H T QCWFL Medium Power



nLIGHT's medium power QCWFL provides a robust, high-brightness solution specifically designed for rigors of the material processing industry.

The QCWFL platform integrates the best of nLIGHT's industry-leading technologies to deliver a highly effective, medium power fiber laser solution:

- Powered by Pearl[™] single-emitter diode laser modules, which set the standard of excellence in high-performance, high-reliability diode lasers
- Leveraging Liekki[™] fiber with proprietary Direct Nano-particle Deposition (DND) technology that provides high efficiency and minimizes photodarkening

Features

- Power up to 400W Peak power and 200W Average power
- WPE 25%
- Powered by Pearl™ SE diode laser engine
- Liekki™ DND fiber technology
- Simple, plug and play integration
- 19" rack mountable

Applications

- Cutting
- Welding
- Scribing and drilling
- Soldering and bonding
- Annealing
- Sintering
- Micro-machining
- Scientific research

Proven Performance

Typical Device Performance

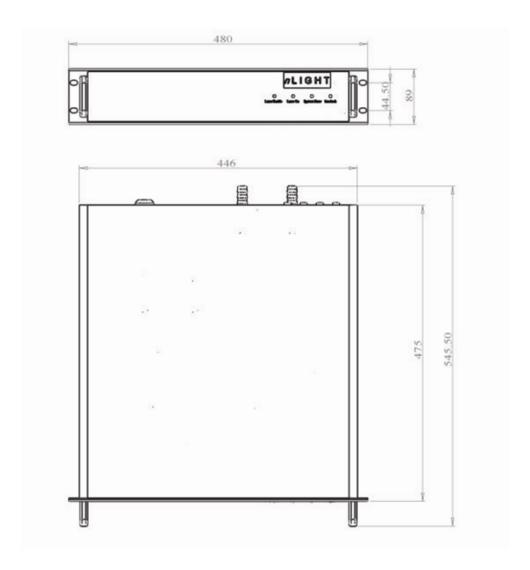
Mode of operation CW/QCW Polarization Random Wavelength nm 1090 ±5 Emission line width (FWHM) nm <5 Average power W 100 200 Peak power W 200 400 Output power range % 10-100 Output power stability % <1 Beam quality M² <1.2 <1.2 Electrical VDC < 34 Operating voltage VDC < 34 Operating current A < 20 <40 Power consumption (at 20°C) W < 750 <1500 Fast Modulation Rise/Fall time μs ≥5 Modulation Frequency kHz 0-20 Slow Modulation Rise/Fall time μs >100 Modulation Frequency kHz 0-5	Optical		NL-QCWL-200-1090	NL-QCWL-400-1090
Wavelength nm 1090 ±5 Emission line width (FWHM) nm <5	Mode of operation		CW/QCW	
Emission line width (FWHM) nm <5	Polarization		Random	
Average power W 100 200 Peak power W 200 400 Output power range % 10-100 Output power stability % <1		nm	1090 <u>+</u> 5	
Peak power W 200 400 Output power range % 10-100 Output power stability % <1	vidth (FWHM)	nm	<5	
Output power range % 10-100 Output power stability % <1	٢	W	100	200
Output power stability % <1 Beam quality M² <1.2 <1.2 Electrical Operating voltage VDC <34 Operating current A <20 <40 Power consumption (at 20°C) W <750 <1500 Fast Modulation Rise/Fall time µs ≥5 Modulation Frequency kHz 0-20 Slow Modulation Rise/Fall time µs >100		W	200	400
Beam quality M^2 <1.2<1.2ElectricalOperating voltageVDC<34	ange	%	10-100	
Electrical Operating voltage VDC < 34	stability	%	<1	
Operating voltage VDC < 34 Operating current A < 20		M^2	<1.2	<1.2
Operating current A < 20 <40 Power consumption (at 20°C) W < 750				
Power consumption (at 20°C) W < 750 <1500 Fast Modulation μs ≥5 Modulation Frequency kHz 0-20 Slow Modulation μs >100	age	√DC	< 34	
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Modulation Frequency kHz 0-20 Slow Modulation Rise/Fall time μs >100	n		'	
Slow Modulation Rise/Fall time µs >100	ne	μs	<u>≥</u> 5	
Rise/Fall time µs >100	Frequency	кНz	0-20	
· ·	n			
Modulation Frequency kHz 0-5	me	μs	>100	
	Frequency	кНz	0-5	
Duty ratio % 0-50		%	0-50	
AC/DC converter available upon request	AC/DC co	verter av	vailable upon request	
Mechanical				
Dimensions 2U	Dimensions		2U	
Output fiber connection** nLIGHT Beam Delivery nLIGHT Beam Deli	Output fiber connection**		nLIGHT Beam Delivery	nLIGHT Beam Delivery
Output fiber length** m 5-10	ngth**	m	5-10	
Minimum fiber cable bend radius mm > 80	cable bend radius	mm	> 80	
Weight kg 18		kg	18	
Cooling method*** Conduction cooled components on non-DI was cooled heat sink	d***		Conduction cooled components on non-DI water- cooled heat sink	
General condition	tion		·	
Operating temperature** °C +5 to +50	perature**	°C	+5 to +50	
Storage temperature*** °C -10 to +60	rature***	°С	-10 to +60	
Cooling water temperature** OC 20 ±5	emperature**	°С	20 <u>+</u> 5	
Relative Humidity** % 5 to 95	dity**	%	5 to 95	

^{*}May be customized

^{**} A non-condensing environment is required for storage and operation. Therefore, the cooling water temperature must be higher than the ambient dew point.

^{***}All cooling water must be drained for storage/shipping

Package Dimensions



CFR Regulation

These components do not comply with the federal regulation (Title 21 CFR, Chapter 1, Subchapter J) as administered by the Center for Device and radiological Health. Purchaser acknowledges that their products must comply with these regulations before they can be sold to an end-use.

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