



Optimized for industrial applications, the Pearl[™] P-72 TKS delivers industrial-grade controls in a high-power direct diode laser system.

Integrating *n*LIGHT's single-emitter based PearlTM fiber-coupled diode laser modules, the system offers unparalleled reliability. Fast modulation rates, high reliability and robust industrial design make it the perfect tool for many industrial applications.

Features

Applications

- CE certified for industrial applications
- Convenient user interfaces: RS232, CAN-BUS, USB, Analog, or front panel control
- FieldFlex[™] technology allows for in-field upgrade or replacement of Pearl modules
- Field replaceable fiber optic cables
- Redundant interlocks for machine tool integration
- Advanced warning protocol prior to system errors
- Up to 72 Pearl Single-Emitter diode laser engines coupled into a single output fiber
- Up to 500W of optical power at 50% efficiency
- 19" rack mounted driver electronics with slim 2U profile
- Industrial grade electronics with multiple operation modes

Optional Accessories

- Turn-key control panel with EMO switch
- Collimation and process optics
- Closed loop process control, ideal to optimize and lock a process
- Integrated thermopile with self-calibrating power monitoring
- Pyrometer process monitoring
- Integrated pilot beam
- Flow meter / flow switch

- Thin metal welding
- Plastic welding
- Soft soldering
- Marking / engraving
- Material heating

Proven Performance

Typical Device Performance

Package		P-72 400	P-72 500
Optical	· · · ·		
Mode of Operation		CW/QCW	
Polarization		Random	
Maximum Output Power	W	400	500
Minimum Fiber Size	um	200	400
Output Power Tunability	%	0-100	
Output Power Stability	%	<1	
System Characteristics			
Nominal Cooling Water Temperature	°C	20	
Maximum Diode Waste Heat	W	400	500
Water cooling requirements	L/min	6	
Electrical			
Supply Voltage	VAC	200-400	
AC Power Supply Frequency	Hz	50-60	
Power Consumption	W	1000	1300
Min Pulse Width	μs	100	
Rise/Fall Time	μs	<10/10	
Drive Electronics Mechanical			
Dimensions (LxWxH)	mm ³	432x482x89	
Weight	kg	14	
Cooling Method		Air Cooled	
General Condition			
Operating Temperature	°C	20 to +35	
Storage Temperature	°C	-20 to + 60	
Relative Humidity ¹	%	10 to 95	

¹A non-condensing environment is required for storage and operation.

IEC regulations

This product complies with CEI IEC regulation 60825-1-2007. The purchaser acknowledges the need to bring the final product into compliance with IEC 60825 before it can be sold to an end-user. Complies with FDA performance standards for laser products for Laser Notice No. 50, April 2010.



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Notice

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Proven Performance

sales@nlight.net • www.nlight.net