# LIEKKI<sup>™</sup> OE-Yb-L-100

*n*LIGHT

## 100 W CW Fiber Laser Module/Optical Engine

LIEKKI<sup>™</sup> OE-Yb-L-100 optical engines are plug-and-play laser modules for 50 to 100 W average output power for fiber laser applications. The optical engines are fully integrated fiber laser subassemblies with pump input fibers ready for splicing and signal output fiber available as a pigtail or with collimating optics.

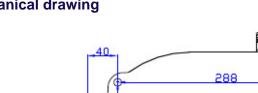
The efficiency and design gives the application designer the flexibility to create a wide range of powerful and easyto-use solutions.

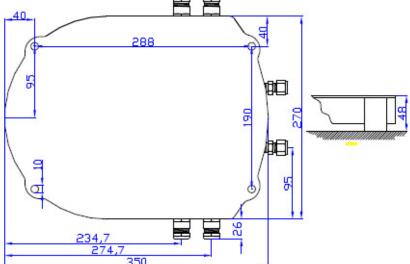
#### **Applications**

- Marking .
- High-resolution soldering
- Fine material cutting/welding
- Polymer cutting/welding

#### Features

- Complete optical engine modules with standard input fiber ready for splicing
- Signal output fiber available as a pigtail or with collimating optics
- High optical efficiency with optimal beam and signal characteristics, minimal nonlinear effects
- Available as conductively cooled version
- Possibility to fit into customer supplied package
- Reliable design with medium power tolerance and very low photodarkening
- Compact, easy to mount with built-in water cooling
- Robust





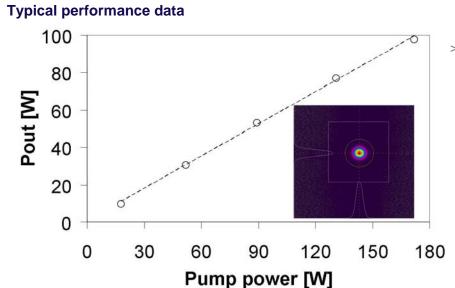
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#### **Mechanical drawing**

### **Typical device specification**

Optical specifications	
Rated output power	100 W <sup>1</sup>
Central emission wavelength	1090 (optional 1060 - 1080), +/- 2 nm <sup>2</sup>
Mode of operation	CW, quasi CW
Polarization	Random
Pump wavelength	Center wavelength 915 - 920 nm, FWHM < 5 nm <sup>3</sup>
Emission bandwidth (FWHM)	< 2 nm
$M^2$	1.5 to 2.0
Optical-optical efficiency	> 50 % <sup>4</sup>
Mechanical specifications	
Package size, mm	$350 \times 270 \times 50^5$
Weight	6.5 kg
Pump output fiber	Single output fiber <sup>6</sup>
Pump input fibers	6 x 200/220 μm (0.22 NA) <sup>6</sup>
Input power per pump fiber	35 W
Cooling	Water <sup>7</sup>
Environmental specifications	
Operating temperature range	+10 to +30°C
Operating humidity range	5 to 90% RH
Storage temperature range	+0 to +70°C
Storage humidity range	5 to 90% RH
Options	
1) OE spliced to pump diodes <sup>8</sup>	
2) Connectorized pump input fibers <sup>9</sup>	
3) Output cable with collimator <sup>10</sup>	
<ol> <li>17 - 20°C water temperature, 5 l/min flow.</li> <li>Optional wavelengths reduce optical-optical efficiency.</li> <li>Pump wavelengths outside this range decrease the optical-optical efficiency and may lead to device overheating or failure.</li> <li>At specified pump and emission wavelengths, &gt; 75 W of output power.</li> <li>Excluding water connectors and glands for output cables.</li> </ol>	

- Excluding water connectors and glands for output cables. 5
- Fiber(s) protected within a metal cable. 6
- Fiber length (outside the OE) > 0.5 m typical.
- Input water pressure 2 bar max. Nominal cooling water temperature 17 20°C, flow > 5l/min. Available for all 200/220  $\mu$ m, 0.22 NA fiber coupled pump sources. 7
- 8
- SMA connectors available for selected pump suppliers. 9
- 10 Collimated beam diameter 2 2.5 mm, 2.2 mm typical.



> 50% optical-to-optical slope efficiency

Notice

nLIGHT continually improves its products to provide its customers with outstanding quality and reliability. nLIGHT may make changes to specifications and product descriptions at any time, without notice. In addition, nLIGHT offers a limited warranty to ensure customer satisfaction. For complete details, please contact your nLIGHT sales representative.